Work Orde												Page 1	-
Revision ID:	D4049-041  Mounting Lug	z Assembly, LH		Accept					Setup	Start Stop			-,
Start Date: Required Date: Reference:	2/22/2010 2/24/2010	Start Qty: 1.00 Req'd Qty: 1.00			Cust Item :	ID:							
Approvals:	Process Pla	ın:	~ .	Tooling: SPC (Y/N):		ate:			Run	Start Stop			
Sequence ID/ Work Center II	)	Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp	
Draw Nbr	Rev	ision Nbr	<del></del>					-					
D4049 100 Large Fab Large Fab	A	Memo	rod Batch: MIOJYO on bracket as per dwg D40	0.00	<u>-</u>		 	D.	10	<u> </u>	) - J	∂ (	7/-
110  QC  Quality Control		QC9- Inspect visual per  Memo	QSI004- Fusion Welds	0.00						G	· /0·0	æ:.∂∂	_
120		OC5- Inspect part comp	leteness to step on W/O	0.00									

0.00 & 10/02/23

Memo

Quality Control

Dart	Aer	ospa	ce L	.td
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W/O:			W	ORK ORE	ER CHANG	ES		<del></del>			
DATE	STEP	PRO	OCEDURE CH	ANGE	ORDER CHANGES  By Date Qty Approval Chief Eng / Prod Mgr QC Inspector						
											I
Part No	•	PAR #:	Fault Cate	egory:		_ NCR:	Yes N	o <b>DQ</b>	<b>A</b> :	Date:	
		esolution:									
NCR:		\	WORK ORD	ER NON-	CONFORMA	NCE	(NCR)	- 10			
DATE	STEP	Description of NC	Initial	Corrective			Cian 9	Verific		Approval	Approval
		Section A	Chief Eng	Actio	n Description Chief Eng		Sign & Date	Section	on C	Chief Eng	QC Inspector
											-
											<u>.</u>

NOTE: Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

Page 2

Insp.

Stamp

Monday, February 22, 2010 9:57:32 AM Item ID: D4049-041 Accept Setup Start **Revision ID:** Stop Item Name: Mounting Lug Assembly, LH **Start Date:** Start Qty: 1.00 2/22/2010 **Cust Item ID:** Req'd Qty: 1.00 Required Date: 2/24/2010 **Customer:** Reference: Start Run Process Plan: Date: Approvals: Tooling: Date: Stop QC: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Draw Draw Plan Accept Reject Reject Work Center ID Description **Run Hours** Number Rev. Code Qty Qty Number 130 White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel 10/02/23 M113170 Powdercoat Memo Powder Coating POWDER COAT: Start Time: 10:45 AM Oven Temperature: 4000(= Finish Time: 11:11 S A 140 QC3- Inspect Part Finish 0.00 DL 10.02-23 D 0.00 Memo **Quality Control** 

150

Packaging

Packaging

Identify as per dwg & Stock Location:\_

0.00

Memo

0.00

Dart	Aer	osp	ace	Ltd
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W/O:			WC	ORK ORDER CHANG	ES					
DATE	STEP	PR	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
<del>-</del>							•			
Part No		PAR #:								
	Re	solution:							Date: _	
NCR:			WORK ORDI	ER NON-CONFORM	ANCE	(NCR	)			
DATE	STEP	Description of NC	of NC Corrective Action						Verification Approval	
		Section A	Chief Eng	nitial Action Description hief Eng Chief Eng			Section C		Chief Eng	QC Inspector
										-

NOTE: Date & initial all entries

## Work Order ID 56375

Monday, February 22, 2010 9:57:32 AM



Page 3

Item ID:

D4049-041

Accept



Setup Start

Stop



**Revision ID:** 

Item Name:

Mounting Lug Assembly, LH

**Start Date:** 

Required Date: 2/24/2010

2/22/2010

Start Qty: 1.00

Req'd Qty: 1.00

Operation



**Cust Item ID:** 

**Customer:** 

Reference:

Approvals:

**Process Plan:** 

Date:

Tooling:

Date:

Start Run

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/

**Work Center ID** 

Description

QC21- Final Inspection - Work Order Release

Set Up/ **Run Hours** 

Draw Draw Number Rev.

Plan Code Accept Qty

Reject Qty

Reject Insp. Number

Stamp

160

Quality Control

Memo

0.00

0.00

## **Picklist Print**

Monday, February 22, 2010 9:57:31 AM

Work Order ID: 56375

Parent Item:

D4049-041

Parent Item Name:

Mounting Lug Assembly, LH

Comments:

IPP RevA: new issue DD 10.02.11 verified by:JLM

Manufactured

dwg revA DD 10.02.18 verified by:EC

**Start Date: 2/22/2010** 

Required Date: 2/24/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name D4049-1

Item ID

Replacement Mfg/ Primary Bin Purch Item Location Manufactured No

No

Last Location

Route Seq ID 100

Qty on Unit of Measure Hand Each 1.0000

Remaining Qty To Pick Issued 1.0000

Qty

Date Issued

Status

Lug

Warehouse Loc Qty Location Main Warehouse

IPP Rev:B as per

**ENG** 

56144

1 100

0.0000

Loc Code

1.0000

10-0-22

D4049-3

Mounting Plate, LH

56200

Each

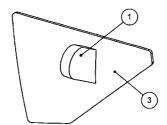
<b>Dart Aerospace Ltd</b>	D	art	Aer	OSI	pace	Ltd
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W/O:			WC	ORK ORDER CHANG	ES			
DATE	STEP	PRO	CEDURE CHA	NGE	Ву	Date Q	ty Approval Chief Eng / Prod Mgr	Approval QC Inspector
		·	-					
Part No	•	PAR #:	Fault Cate	gory:	_ NCR: Yes 1	No <b>DQA</b> : _	Date: _	
		esolution:						
NCR:		V	VORK ORDI	ER NON-CONFORMA	ANCE (NCR)	)		
DATE	STEP	Description of NC	Initial	Corrective Action Section		Verification		Approval
		Section A	Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
								-
<del></del>								
1								

NOTE: Date & initial all entries

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ITEM	QTY -041	QTY -042	P/N	DESCRIPTION
	Х		D4049-041	MOUNTING LUG ASSY, LH
		X	D4049-042	MOUNTING LUG ASSY, RH
1	1		D4049-1	LUG
2		1	D4049-2	LUG
3	1		D4049-3	MOUNTING PLATE, LH
4		1	D4049-4	MOUNTING PLATE, RH



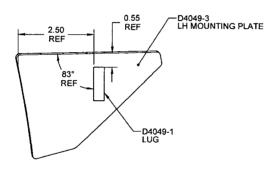
D4049-041 MOUNTING LUG ASSY, LH

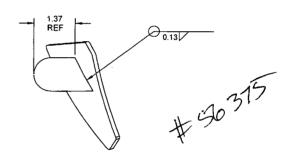
D4049-042 MOUNTING LUG ASSY, RH



	T								
Α	NEW ISS	SUE	F	₹F	10.01.29				
REV.			DESCRIPTION	3Y	DATE				
DESIGN RF DRAWN RF			DART AEROSPAC	DART AEROSPACE LTD					
			HAWKESBURY, ONTARIO, CANADA						
CHECKED (1)		a	DRAWING NO. RE						
MFG. A	MFG. APPR.		D4049		SHEET 1 OF 7				
APPROVED 100,		10	TITLE		SCALE				
DE APPR.			MOUNTING LUG ASSY NT						
DATE	10.0	1.29	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS COCUMENT IS PRIVATE AND CONDOMINAL AND IS SUPPLED ON THE CUPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FOR DAMF AEROSPACE ITD						

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3

8 D4049-041 MOUNTING LUG ASSY, LH

D

С

NOTES:
1) MATERIAL: N/A
2) FINISH: POWDER COAT "WHITE" (4.3.5.2) PER DART QSI 005.4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4049-041" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 0.64 lbs
8) WELD PER DART QSI 004 USING WELDING JIG DT9584

DESIGN	RF	DART AEROSPACE	LTD	
DRAWN RF		HAWKESBURY, ONTARIO, CAN		
CHECKED	n	DRAWING NO.	REV. A	
MFG. APPR.		D4049	SHEET 2 OF 7	
APPROVED 10		TITLE	SCALE	
DE APPR.	4	MOUNTING LUG ASSY	NTS	
DATE 10.0	1.29	COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS MININTE AND COMPRENIENT AND IS SUPPLIED ON THE COMPRESS CONCIDENT THAT IT IS NOT TO BE USED FOR ANY PURPOSS OF COMPAND ON ANY OTHER PURSON WITHOUT WHITETHE PURPOSSORY POWER ANY ADVISION LTD.		

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